

# Get to The Point

*Birth of Information Age*

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004100001010010100100100100101000010110100101014000011110100101010011101000010010111010010  
110101010101110100004100001010010100101000010110100101014000011110100101

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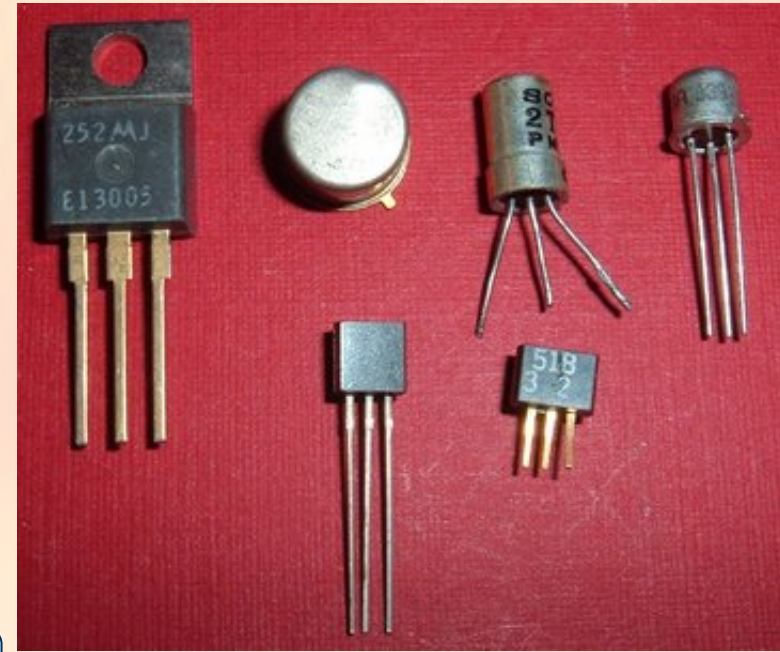
# The Most Important Invention in 20<sup>th</sup> Century

## Transistor

- Amplification
- Voltage stabilization
- Signal modulation
- Switching
- & many others!

Analog circuit

Digital circuit

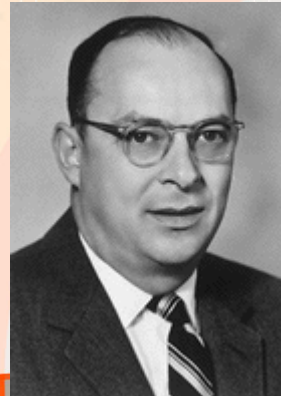


Key active component in all modern electronics !

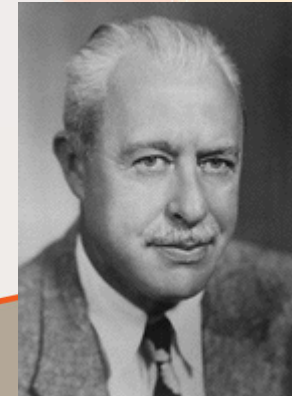
The Inventors: William Shockley, John Bardeen, Walter Brattain



1910-1989

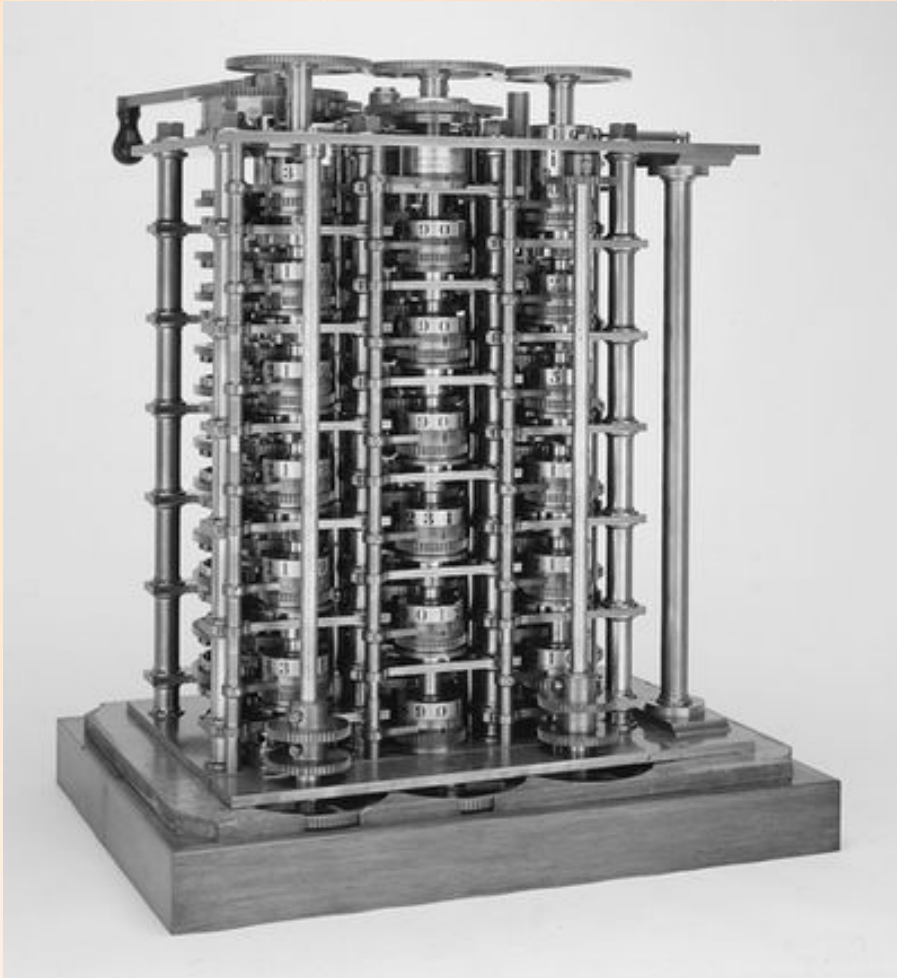


1908-1991



1902-1987

# The First Computer

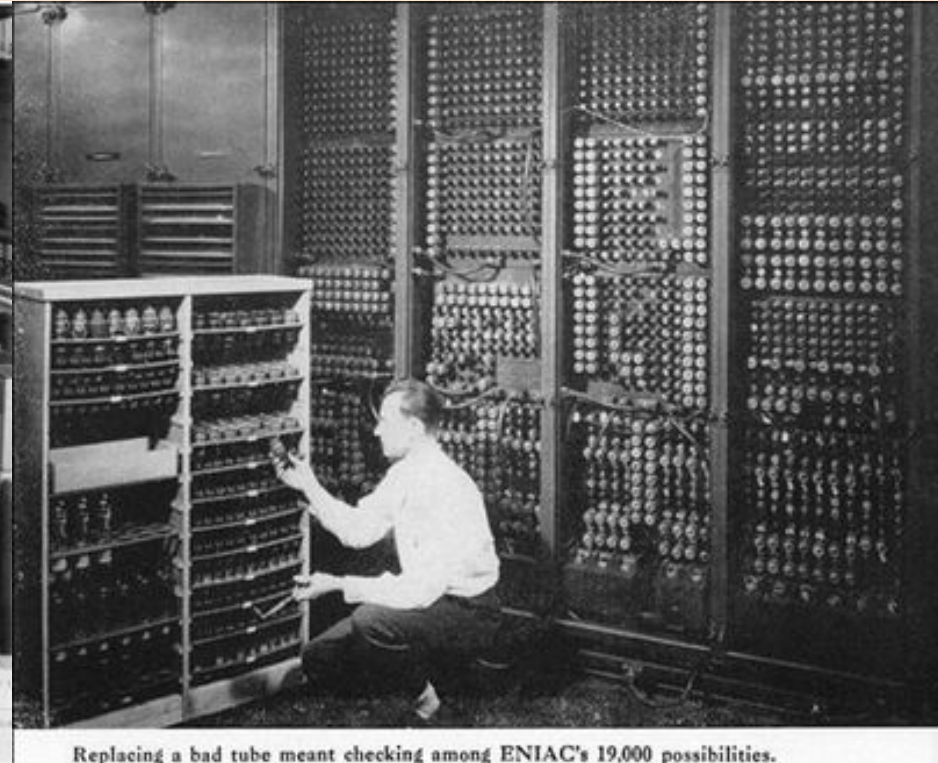
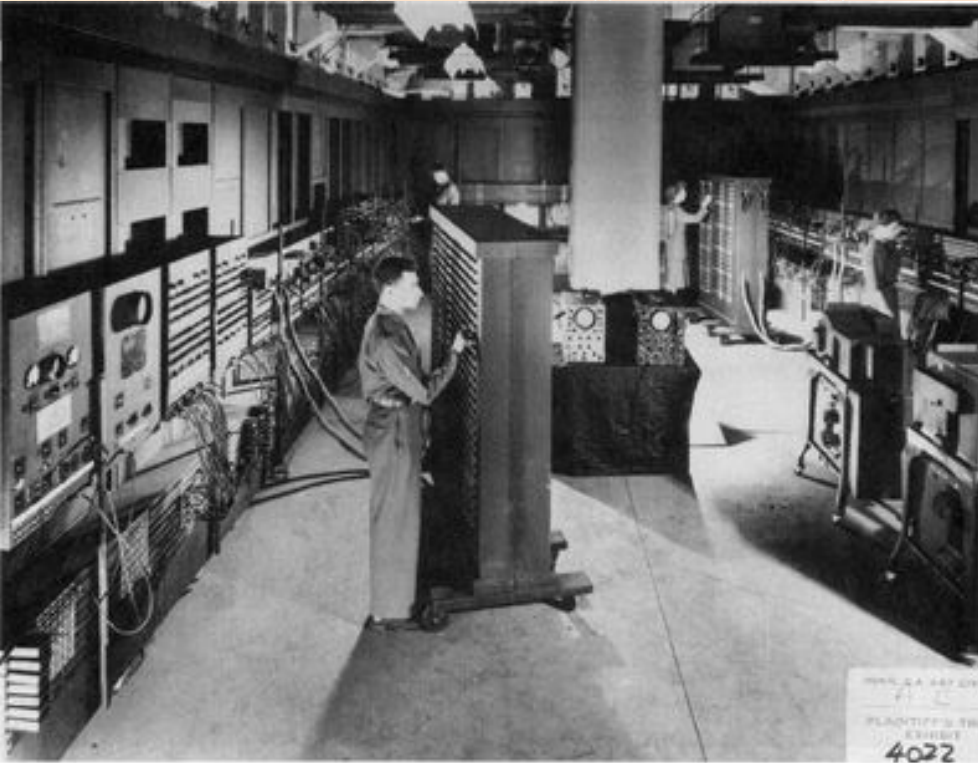


- The Babbage Difference Engine(1832)
  - 2,500 parts
  - 6 years to build
  - Cost: £17,470 ~ NT\$ 1 million

Idea: Newton's method of difference  
 $p(x) = 2x^2 - 3x + 2$

$p(0)=2.0$		
	$2.0-1.72=0.28$	
$p(0.1)=1.72$		$0.28-0.24=0.04$
	$1.72-1.48=0.24$	
$p(0.2)=1.48$		$0.24-0.20=0.04$
	$1.48-1.28=0.20$	
$p(0.3)=1.28$		$0.20-0.16=0.04$
	$1.28-1.12=0.16$	
$p(0.4)=1.12$		

# First Electronic Computer



Replacing a bad tube meant checking among ENIAC's 19,000 possibilities.

1946 Built by John W. Mauchly (computer architecture) , Moore School of E. E., U. Penn.  
J. Presper Eckert (circuit engineering)  
Named “**E**lectrical **N**umerical **I**ntegrator **A**nd **C**alculator”

A “Monster”

17,468 vacuum tubes, 7200 crystal diodes; Weighed 27t, 167m<sup>2</sup> and ate up 150kW

# UNIVAC

- Process each digit serially
- Add two 10-digit numbers at a rate of 100,000 addition per sec
- Operate at a clock freq. of 2.25 MHz

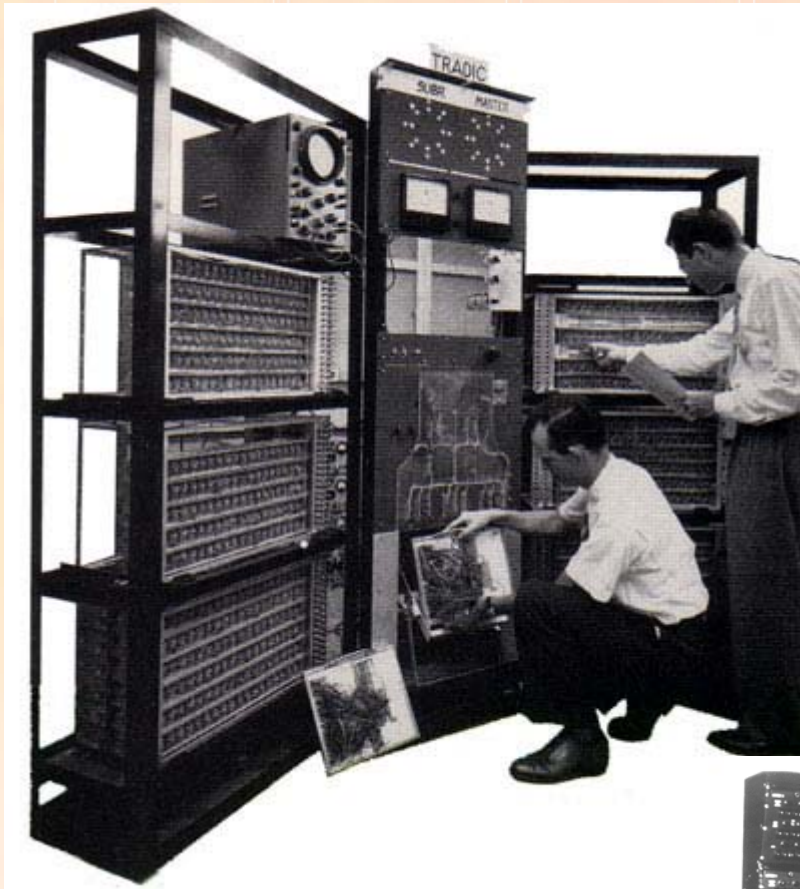
1951



# First Transistorized Computer

## 1955 TRANisitor DIgital Computer

- Built by Bell Lab for U.S. Air Force
- Consisted of 700 point-contact transistors and 10,000 germanium diodes
- Compact & reliable; Light enough to be installed in a B-52 Stratofortress



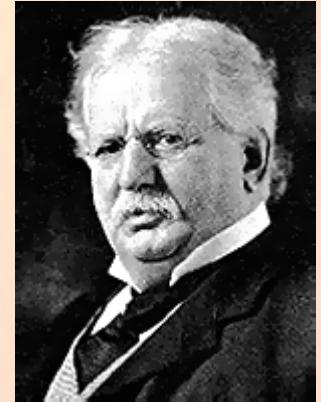
# Vail.. We Have a Problem



1900

How can we flight for competition due to the expiration of Bell's patent?

Bring on transcontinental phone sevice



1907

1906: Lee De Forest developed a triode in a vacuum tube that can amplify the signal

1907: AT&T bought De Forest's patent and improved the device.

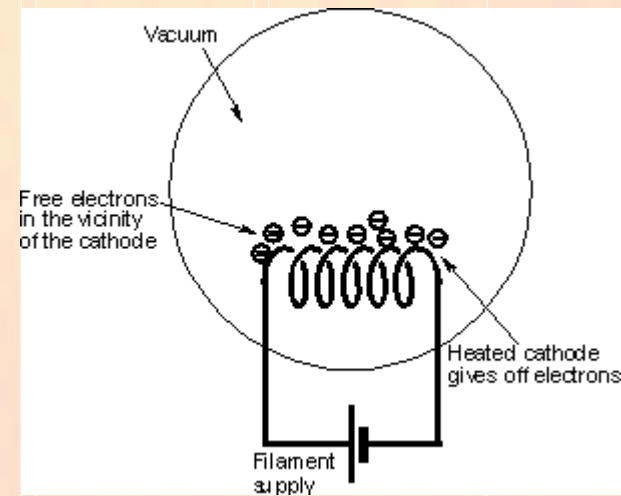
Can talk across any distance as long as amplifiers are along the way!



# Some Like It Hot

- *Thermonic emission*
  - *First reported by Gruthrie in 1873*
  - *Rediscovered by Edison in 1880*
    - *“Edison Effect”; Patented in 1883; No use*
  - *“Heat engine”*
    - *Heat  $\Rightarrow$  Electrical energy*
- *Richardson’s Law (1901)*

*Received Nobel prize in Physics in 1928*



$$J = AT^2 e^{\frac{-W}{kT}}$$

$$A = \frac{4\pi mk^2 e}{h^3}$$

Corrected for Shockley Effect

Field-enhanced

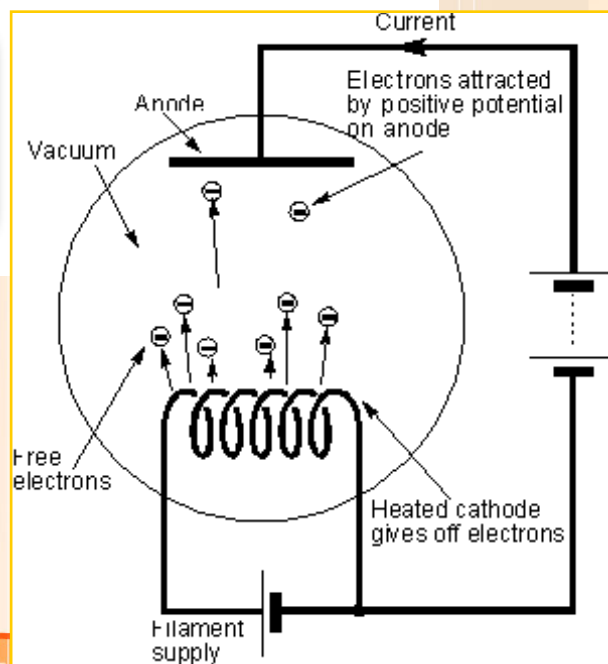
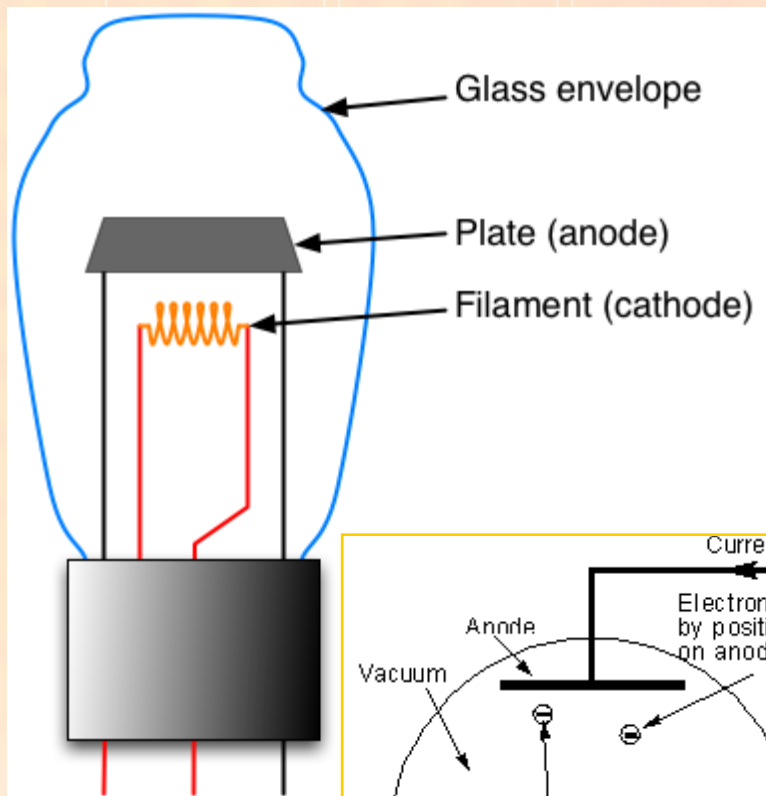
$$J(E_s, T, W) = AT^2 e^{\frac{-(W - \Delta W)}{kT}}$$

$$\Delta W = \left( \frac{eE_c}{4\pi\epsilon_0} \right)^{1/2}$$

W: work function



# Vaccum Tube - Diode

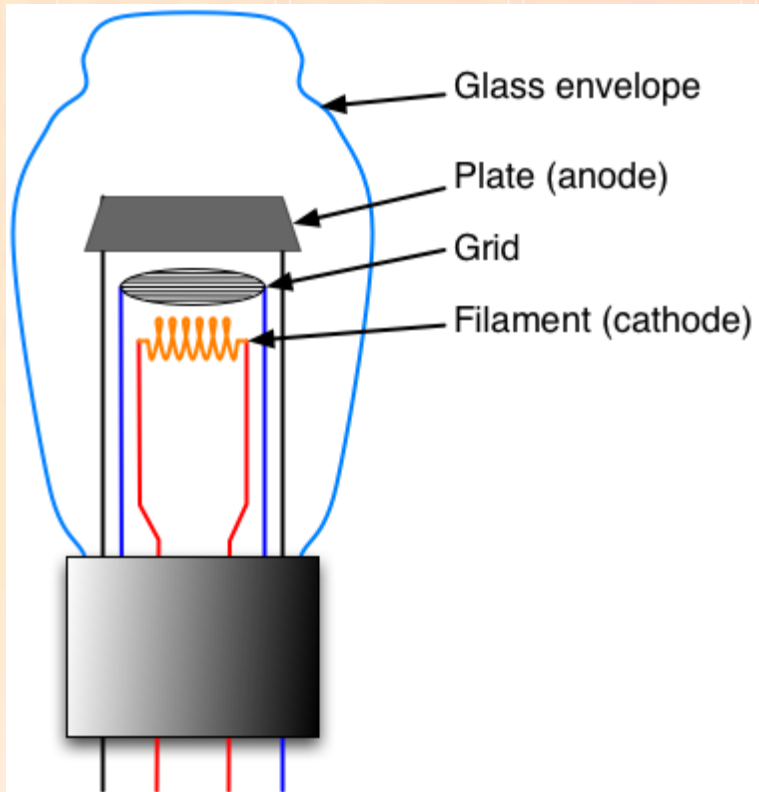


Thermionic emission  $\Rightarrow$  Space charges  
In the anode:

- With  $+V$ : Current flows
  - $I$  increases as  $V$  till the space charges are neutralized
  - Need to increase  $T$  for more energetic electrons
- With  $-V$ : No current flows
  - Repel electrons leaving the cathode
  - No emission from anode for it's not hot

$\Rightarrow$  Enable the current rectification  
"oscillation valve" or kenotron  
(invented by Fleming in 1904)

# Vacuum Tube - Triode



Q: How can we control the amount of current flow?

A: Apply another potential between cathode & anode

Place a “grid” electrode:

- Change the voltage at grid, so does the amount of electrons flowing
- ⇒ Electrostatically “control” the plate current
- ⇒ A sensitive amplifier of voltage

⇒ Electrostatically “control” the plate current

“Audion” (now known Triode)

- invented by De Forest in 1906
- patented in 1907 for use in radio communication.

# Vail.. We Have a Problem



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Bring on transcontinental phone sevice



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1906: Lee De Forest developed a triode in a vacuum tube that can amplify the signal

1907: AT&T bought De Forest's patent and improved the device.

Can talk across any distance as long as amplifiers are along the way!

Well, not a fully solution yet.

Drawbacks of vacuum tube:

- Was unreliable
- Needed too much power
- Produce too much heat

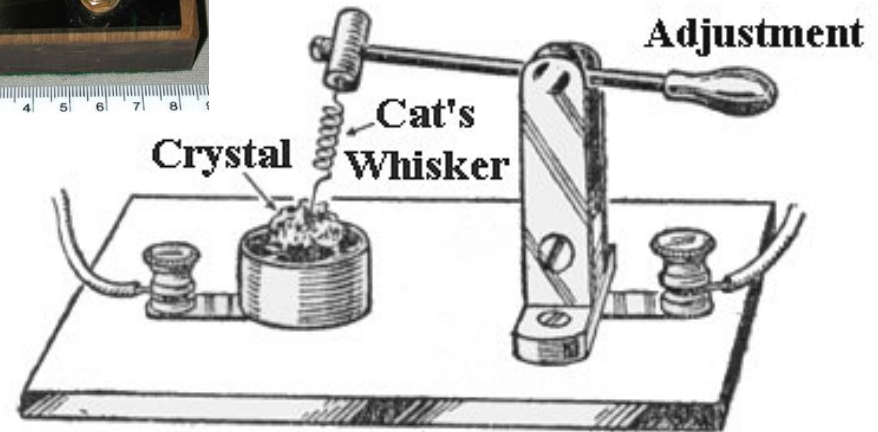
⇒ A better solution needed (1930s)  
Hope?

Semiconductors!

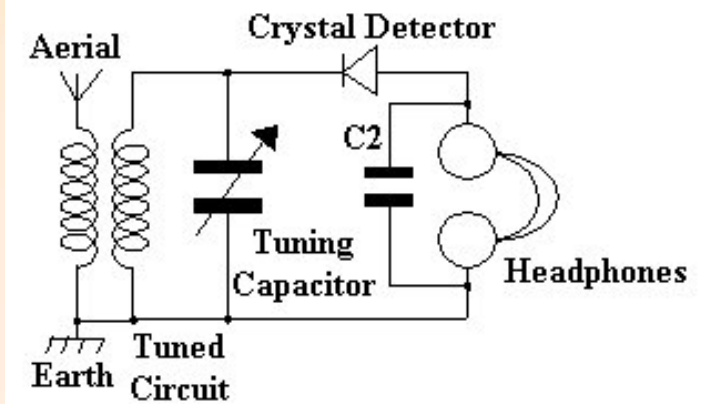


# Crystal Detector - Cat's Whisker

- Principle of operation discovered by Brau (1874)
  - Patented in 1899
- Used in radio receiver by Pickard
  - Patented for a Si detector in 1906
  - "Cat's Whisker"



## Simple crystal set



Drawbacks of crystal detector:

- Needed fine tune
- Was unreliable

Suppressed by vacuum tube

But, it's the basic concept of transistor!

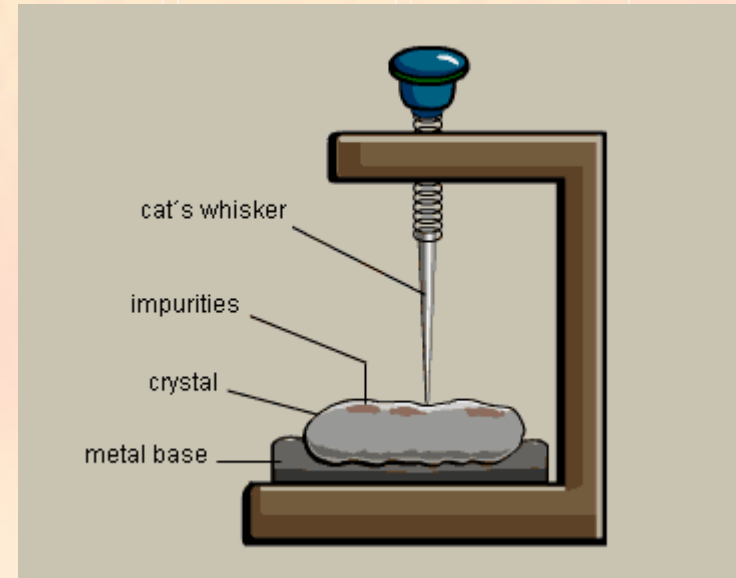
# How Does A Crystal Diode Work

## “Magic spot”

When the whisker was over a “magic spot”, an electrical signal traveled down the metal wire & through the crystal

Crystal: often galena ( $\text{PbS}$ ), iron pyrite ( $\text{FeS}_2$ ), zincite ( $\text{ZnO}$ ); sometimes Si and Ge

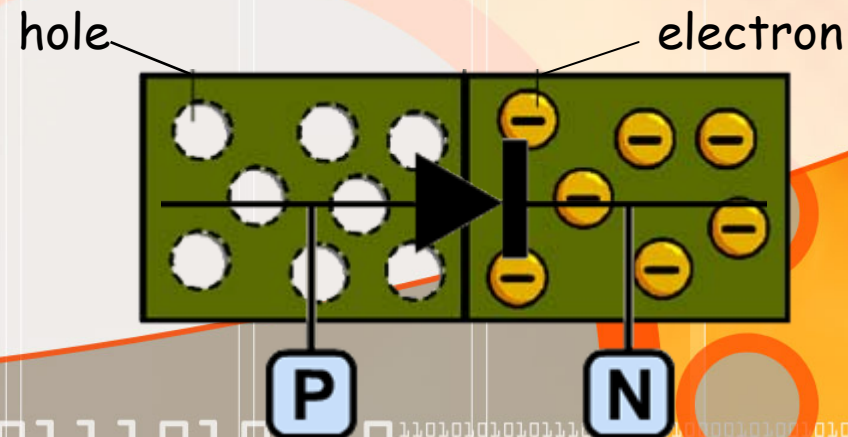
Point contact: Phosphor bronze wire, or gold



## But **How** ?

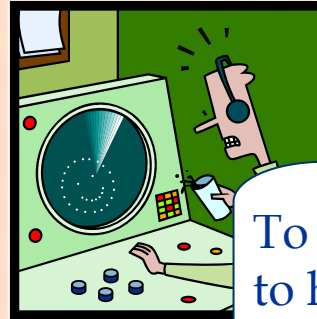
Because of the *impurities* in crystal, i.e. a property of the *semiconductor* the crystal was made of

- Rectifier  $\Rightarrow$  Diode (1919) coined by Eccles
- Used (still) as
  - Detector in TV or radio receiver
  - Converter of AC to DC in power supply



# Set Up Stage for the Invention

- *Crystal dectecor*
  - *Provided inexpensive radio receivers*
  - *Helped win over WWII*
  - *Helped set the stage for the transistor*



Bell's research director,  
and later its president



Marvin Kelly

To keep AT&T strong is  
to have a top-notch  
basic research program

⇒ Solid State Physics Group

*Why Solid State?*

For their phone system

Better amplifier

- sturdier & efficient

For future customer

e.g. the US military

- *Problem in crystals*
  - *Slow response & burnt our often*
  - *Searched for the best crystal*
    - *Germanium (Benzer , Purdue)*
  - *Better growth and dopping techniques*

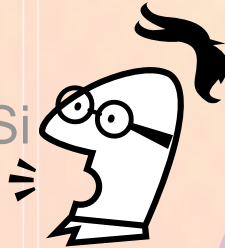


Especially, Shockley's semiconductor group

# Miracle Month – Nov. 17-Dec. 23, 1947

## • Getting Wet

- 11/17: Brattain dumped the Si device into water  
⇒ the largest amplification so far!
- Blocking on surface was cancelled out by water



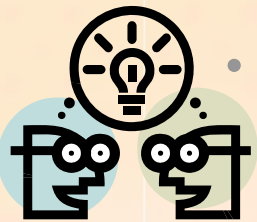
## • Big Amplification



- 12/08: Bardeen suggested:

Let's try Ge!

- Got a big jump – about 330 times  
But in the opposite direction  
It's hole moving!



## • Putting the Idea to Use

- 11/21: When Bardeen was told, he got an idea

Brattain, push a metal point to Si surrounding by DI water but not touch the water.

- It worked! – but very small.

## • Not For All

- Big jump only work for very low freq.
- Culprit: Water? Try  $\text{GeO}_2$
- 12/12: Brattain did

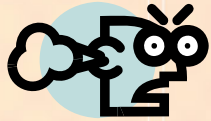
But nothing happened!

# Miracle Month – Nov. 17-Dec. 23, 1947

- Brattain's Mistake



- Washed  $\text{GeO}_2$  off by accident



Mad at himself

- Fiddled with the point contact anyway

And got voltage amplification  
for all frequencies

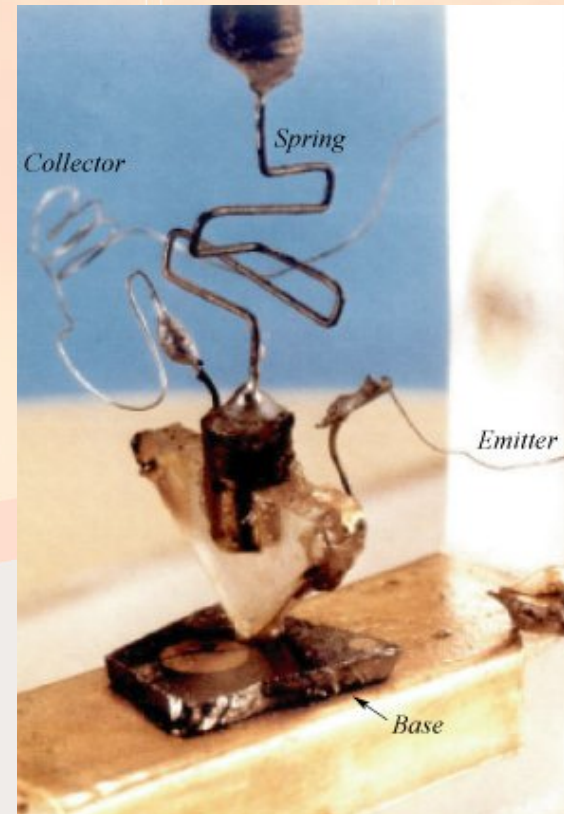


- Showing off

- 12/23: by Brattain & Bardeen

- Bring It All Together

- Large amplification at some freq.; small amplification for all freq.
- Key components:
  - A Ge slab & two gold point contacts closely placed

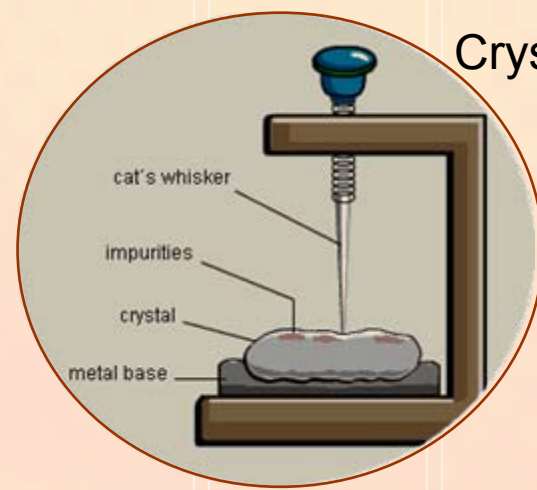
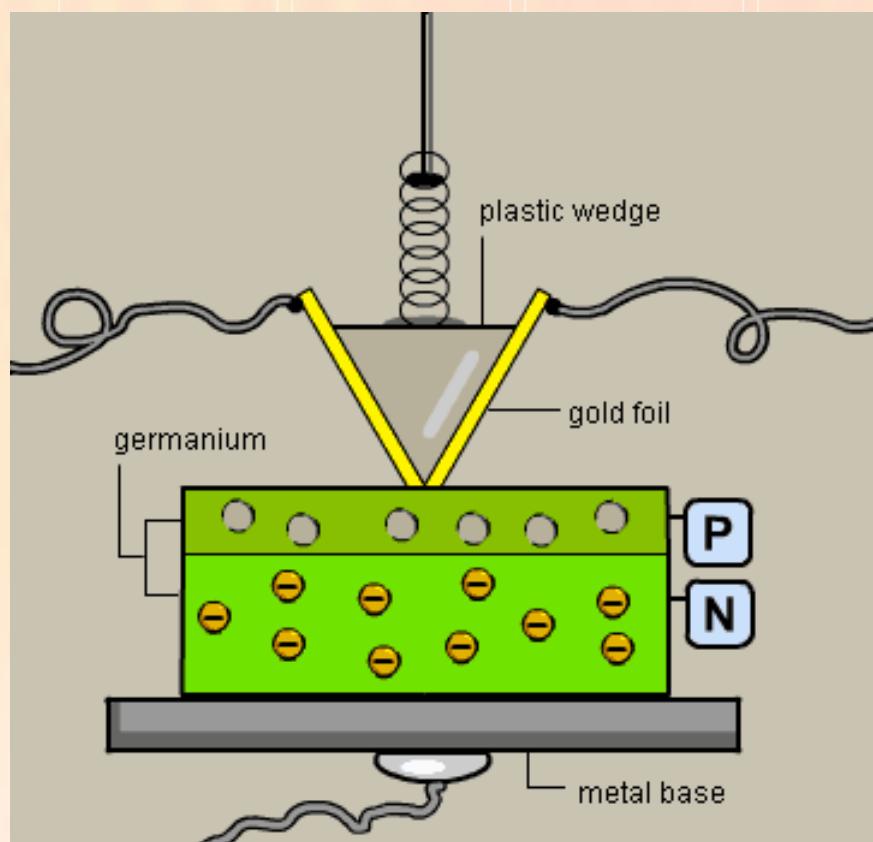


**The 1<sup>st</sup> point-contact transistor  
was born!**



# Point-contact Transistor

## - A Close Look



Crystal Detector

Diode

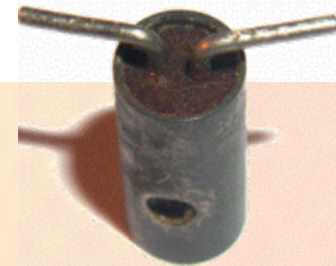
Two terminal device

• Considered as a crystal detector with two whiskers

Triode

• Three-terminal device  
Two on gold foil & one on metal base

# Side Note



- Naming the big thing (05/48)

Ballot  
Semiconductor Triode  
Solid Triode  
Surface States Triode  
Crystal Triode  
Iotatron  
Transistor

coined by John R. Pierce

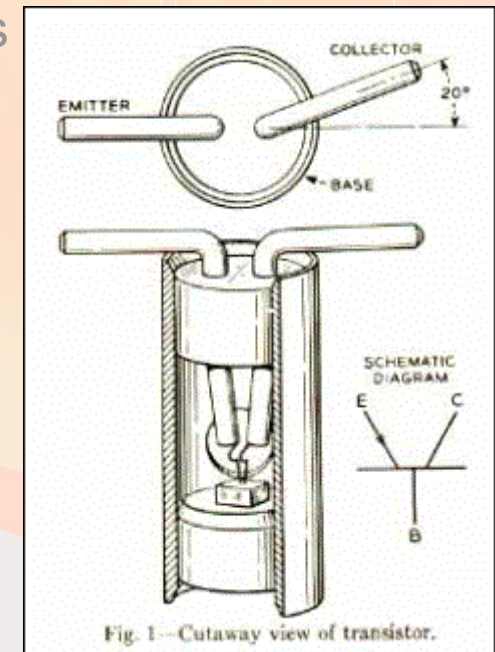
Combination of transconductance,  
transfer, resistor

- Telling the Military

- Bell's concern: classification
- 06/23/48: Presented for the Military officers

- Type-A transistor

Mass-product version of point-contact ones



First one (Ge) sold in 1949

# Shockley's Invention 1948-1951

## • Unhappy Shockley

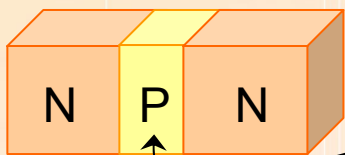
- New Year 1948: Thought how to improve B&B's transistor

Semiconductor "sandwich" 

- Rejected as a co-author in patent

- Wanted to build his own

- 1/23/48: Idea came together



Act like a faucet

Very different idea from point-contact transistor

Current passes through semiconductors, not the surface



No idea whether it works

## • Eureka Moment

- 02/18/48: It can work

Told others about his idea

## • More works on

- How current transports

Bardeen's theory: only on surface  
Richard Haynes's exp on Ge (1948)

⇒ Need very thin & pure middle layer

- How crystal affects

Old cut vs Single  
Gordon Teal's growth technique (1949)

# Junction Transistor



To emitter;  
grounded

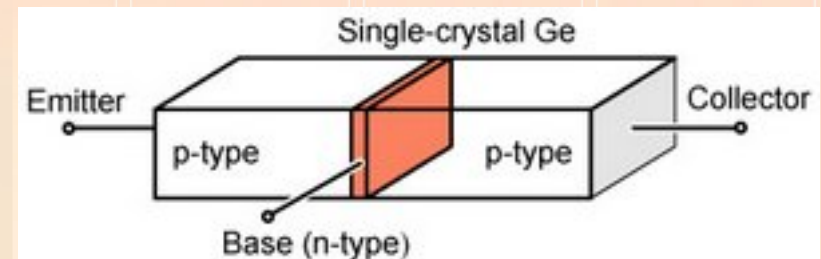
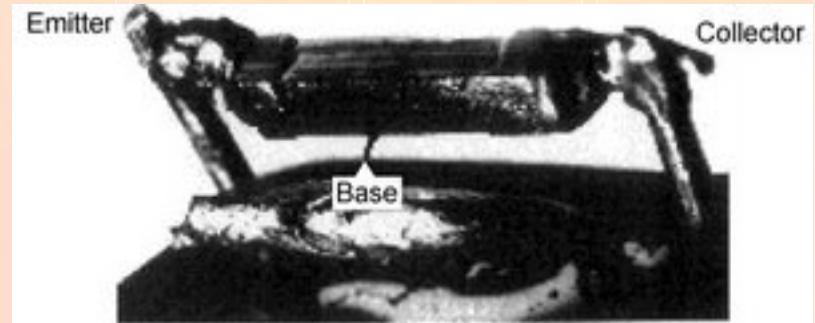
To based  
& collector



Re-creation  
Actual size:  
0.5" tall

1950

Another version



Also called **Bipolar Junction Transistor**

1956-1958: Made it flat

Bell's "mesa" transistor

Fairchild's "planar" transistor

1958: 1<sup>st</sup> Si transistor (Teal)

Ge transistors broke down at  
high temperature

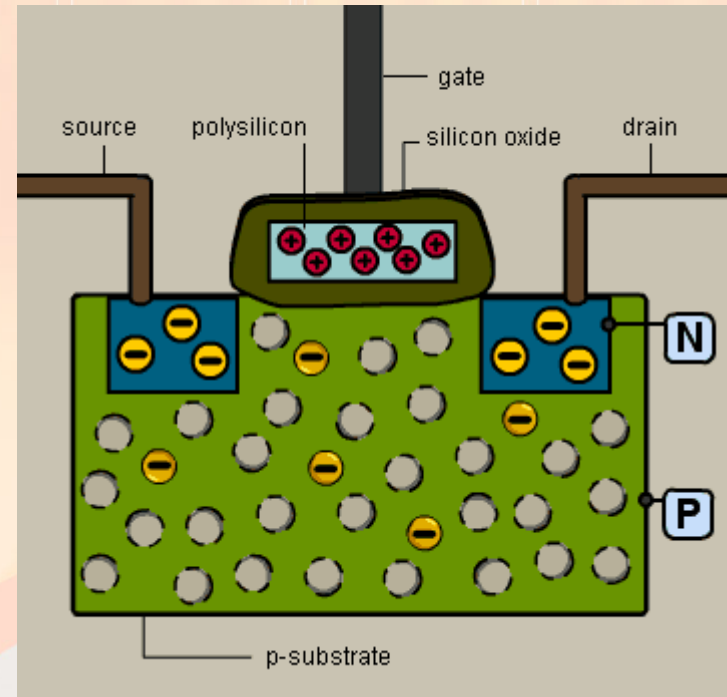
# Field-Effect Transistor

- “Unipolar transistor”
  - Need only one type of carriers
  - Relying on an electric field to control the conductance of a “channel”

## Types:

- Junction FET
- Metal-Semiconductor FET
- Metal-Oxide-Semiconductor FET
- High Electron Mobility Transistor (HEMT)

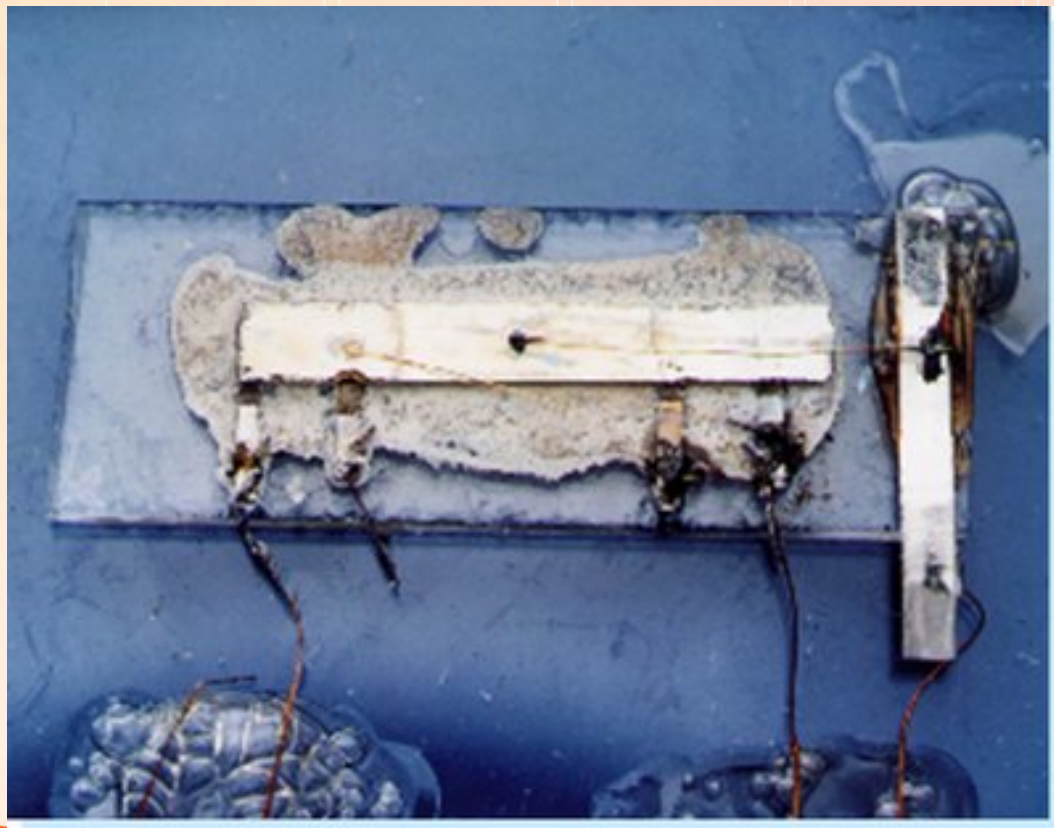
## Metal-Oxide Semiconductor Field-Effect Transistor



n-channel transistor

# Invention of Integrated Circuit

Why not use semiconductor to make capacitor & resistor and put them all together?



09/12/1958

Jack Kilby built a model

02/06/1959

TI filed a patent

01/1959

Robert Noyce got the same idea

Fairchild filed a patent after TI

# References

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